

Date: Friday, 3/23/2007 6:28:48 AM
 User: Jean-Luc Menard

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: ARM
Job Number	: 31444		
Estimate Number	: 12589		
P.O. Number	: <i>N/A</i>	Part Number	: D35603
This Issue	: 3/23/2007 S.O. No. : <i>N/A</i>	Drawing Number	: D3560 UNDER REVIEW
Prsht Rev.	: NC	Project Number	: AS0001
First Issue	: <i>N/A</i> Type : SMALL /MED FAB	Drawing Revision	: A
Previous Run	: 29449	Material	: <i>N/A</i>
Written By	: <i>JLM 07-03-23</i>	Due Date	: 3/30/2007
Checked & Approved By	:	Qty:	1 Um: Each
Comment	: Est Rev:A New Issue 06-11-10 JLM		

Additional Product

FOR ENGINEERING USE ONLY

Prototype

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 M6061T6B0500X06000 6061-T6 Bar .50" x 6.0"



Comment: Qty.: 0.7350 f(s)/Unit Total : 0.7350 f(s)

6061-T6 Bar .50" x 6.0"

Batch: *M103436**M 07 03 23**(1)*

2.0 WATER JET FLOW WATER JET



Comment: FLOW WATER JET

1-Cut as per Dwg D3560

Dwg Rev: *UR*Prog Rev: *UR**M 07 03 23**(1)*

2-Deburr if necessary

Note: .507" Dia & .196" Dia Holes are to opened on manual mill after Waterjet

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0 MILLING CONV. CONVENTIONAL MILLING MACHINE



Comment: CONVENTIONAL MILLING MACHINE

1-Open .196" Dia hole

2-C'Bore as per Dwg D3560.

3-Ream .507" as per Dwg D3560

Ensure to C'Bore on Corect side

*2x D2808
Batch: 29600*

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Seq. #:

Machine Or Operation:

Description :

5.0

QC2

INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

6.0

QC8

SECOND CHECK

**ENGINEERING
APPROVAL**



Comment: SECOND CHECK

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
Identify and Stock
Location: _____

8.0

QC21

FINAL INSPECTION W/O RELEASE



Comment: FINAL INSPECTION W/O RELEASE

Job Completion



No
Items
Stock.

07/04/05
Goldy step USTADLY
00097